

Introduce score line(*)

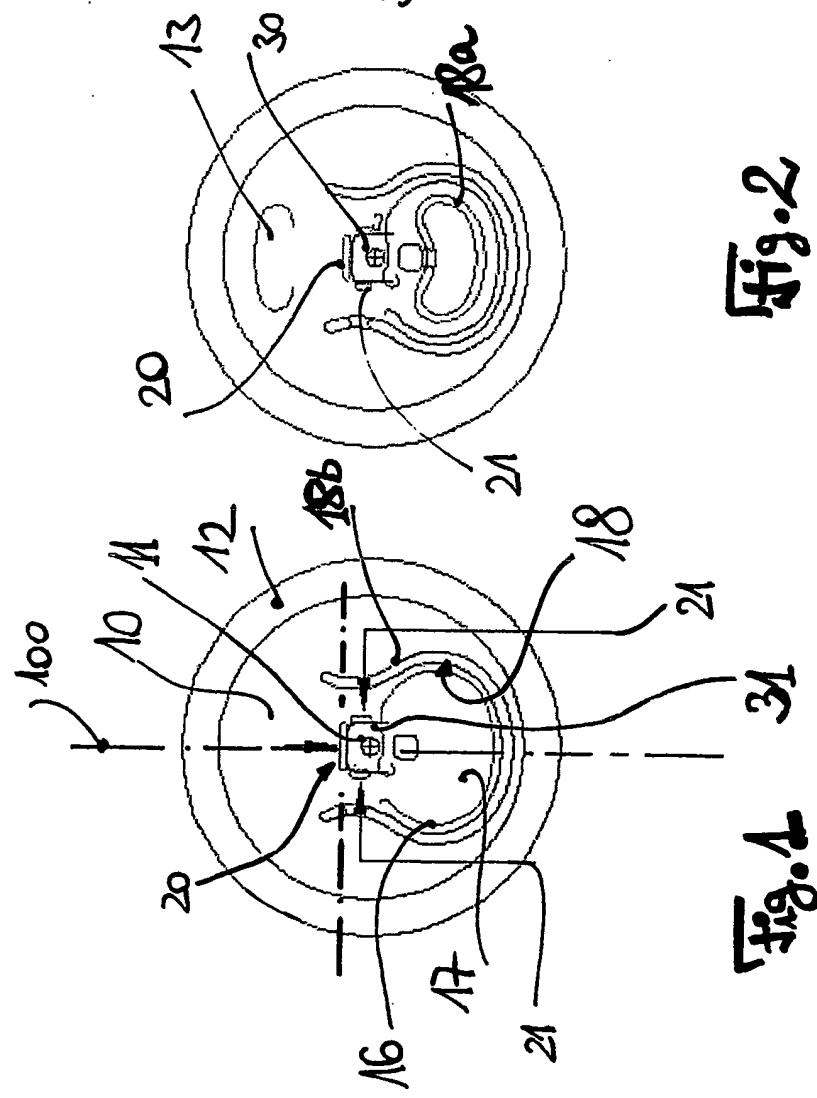


Fig. 1

(*) here or in the
station of Fig. 2

Form inner bead,
re-form bead,
form fingerwell

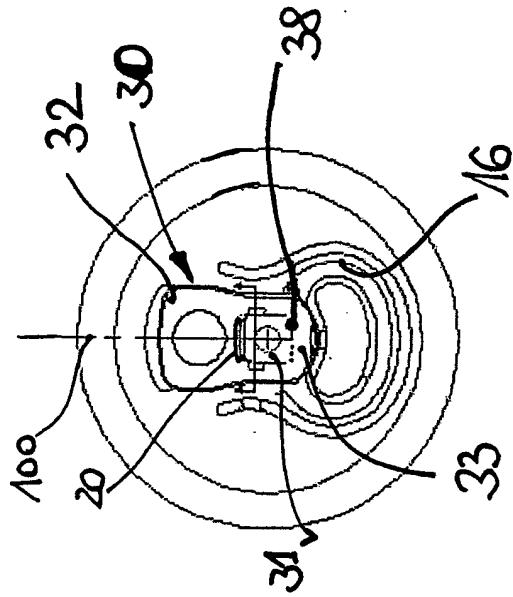


Fig. 2

Fig. 3

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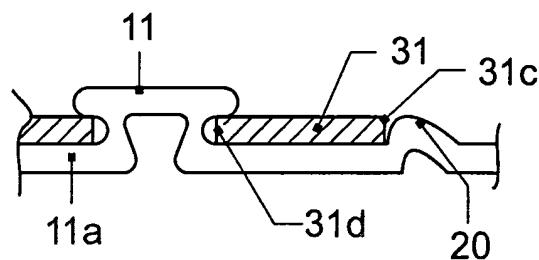
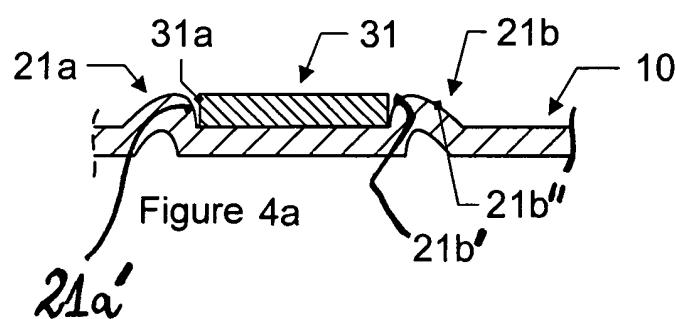
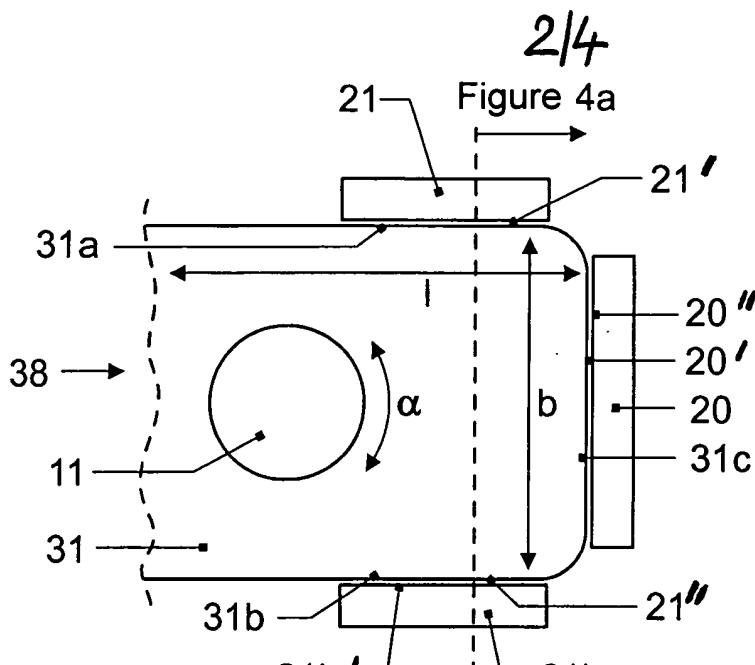
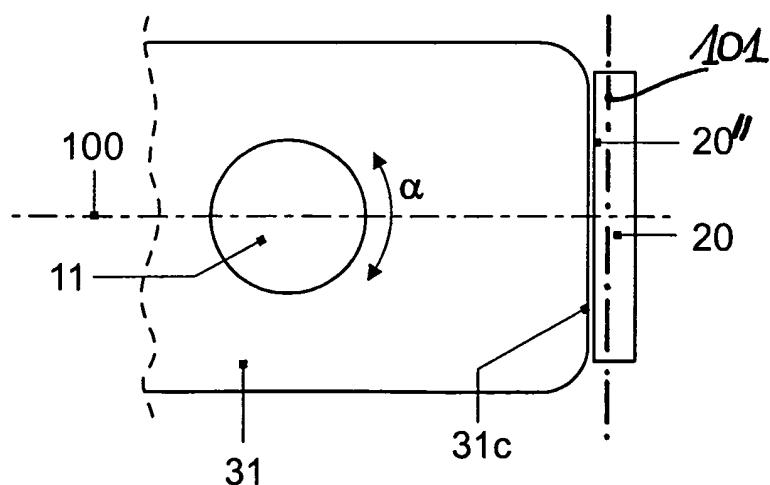
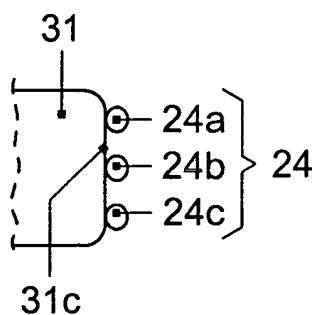
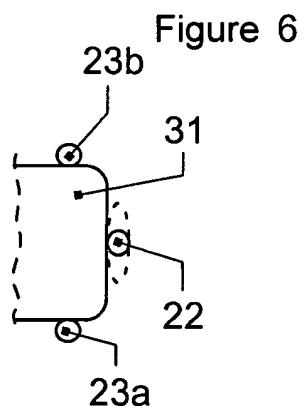


Figure 5



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Figure 8

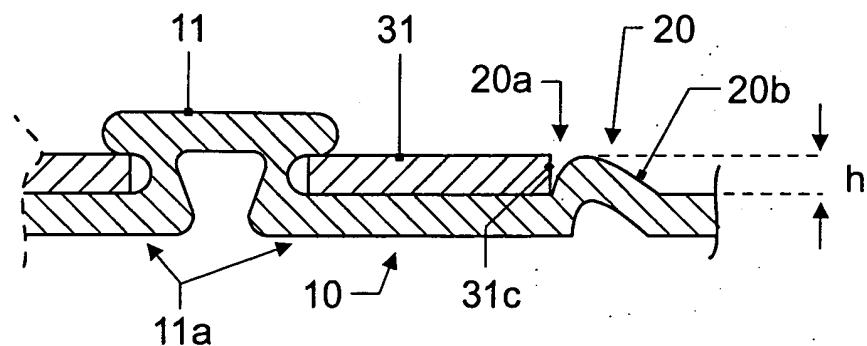


Figure 9a

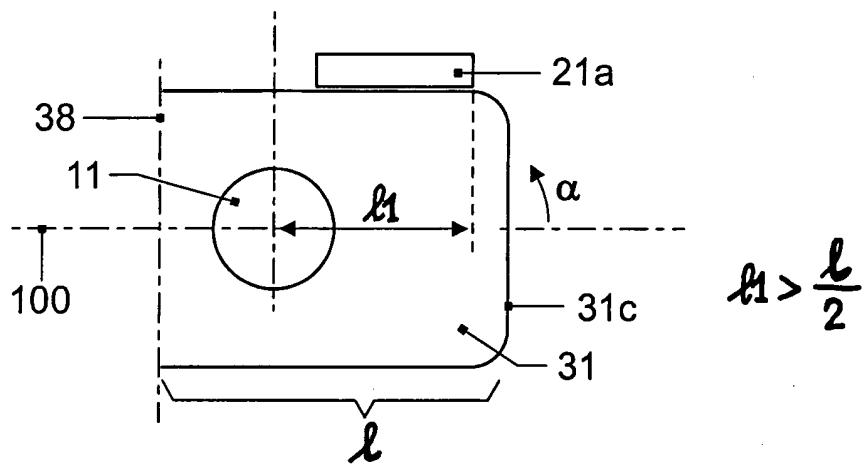


Figure 9b

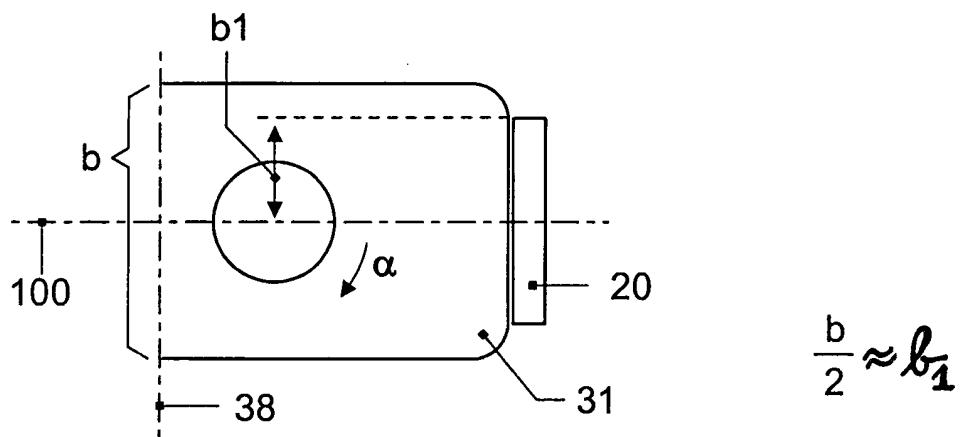
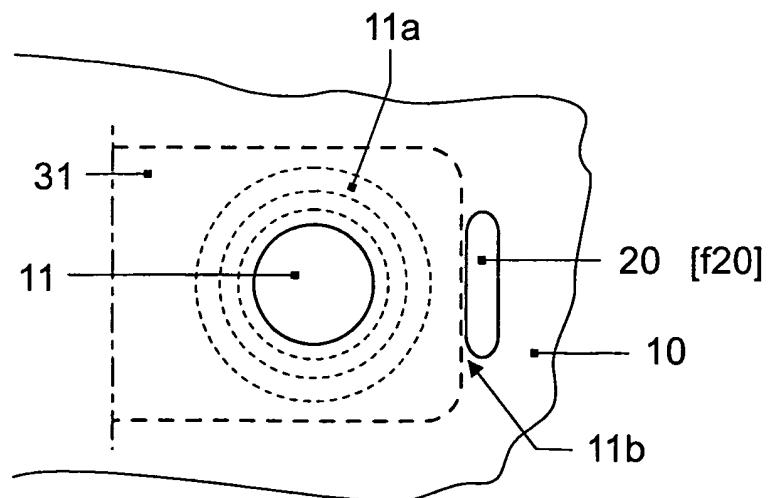


Figure 10



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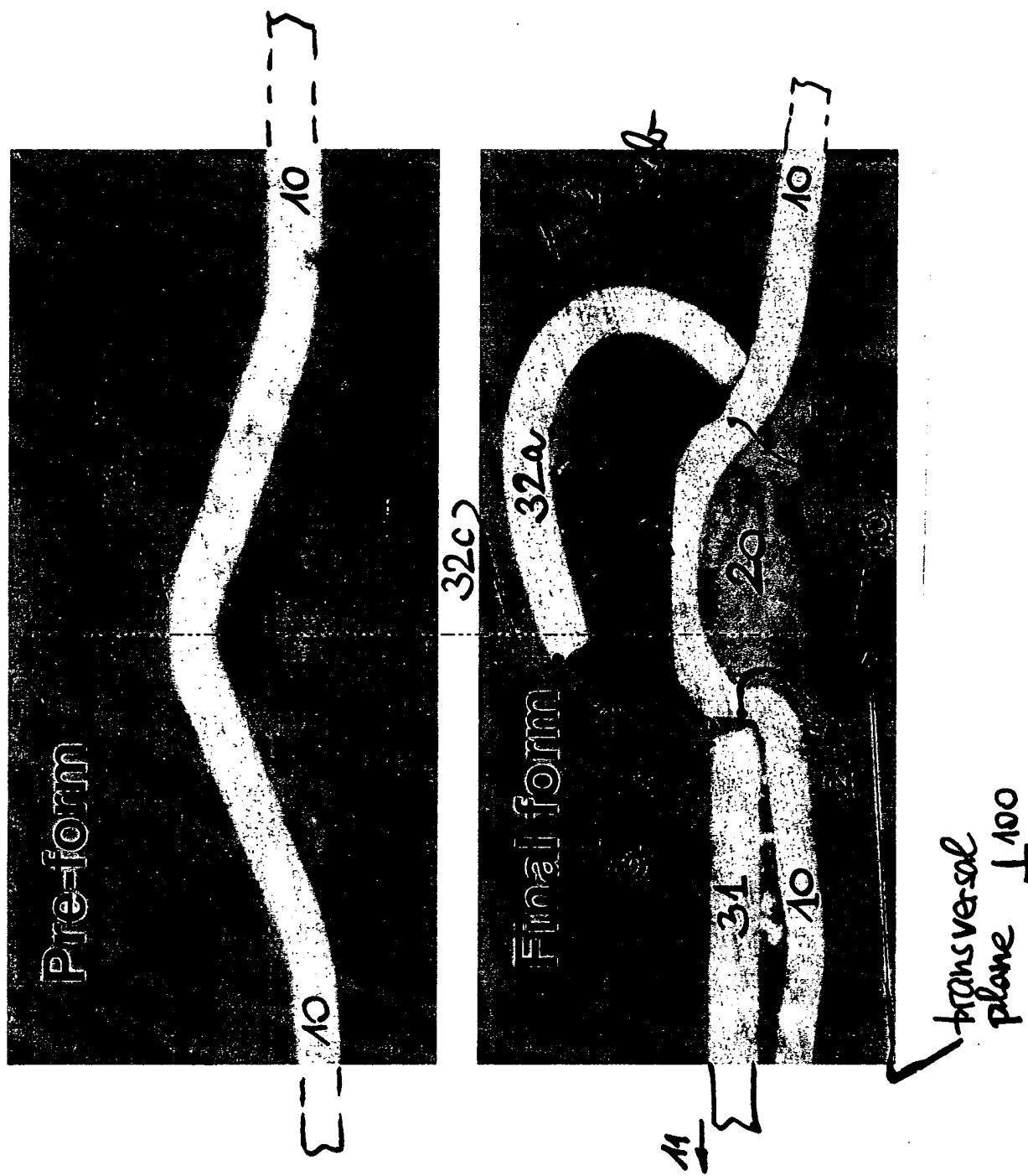


Fig. 8a